

Technical Bulletin 188 Optimized Flushing Procedure for SENSEI Tankless Water Heaters

PURPOSE: Lime/scale build up can damage a water heater and reduce performance. The instructions below detail an optimized method to flush the heat exchanger of lime and scale build up.

PRODUCT INFORMATION

- Applicable Products: SENSEI Series Condensing Tankless Water Heaters
- Applicable Models: RU199i/e, RU180i/e, RU160i/e, RU130i/e, RUR199i/e, RUR160i/e, RSC199i/e, RSC160i/e

DETAILS

If application includes multiple units, remove the front cover and disconnect the MSB, cascade, or EZConnect™ cable from the PC board on the unit being flushed.

Preparing the Water Heater for Flushing:

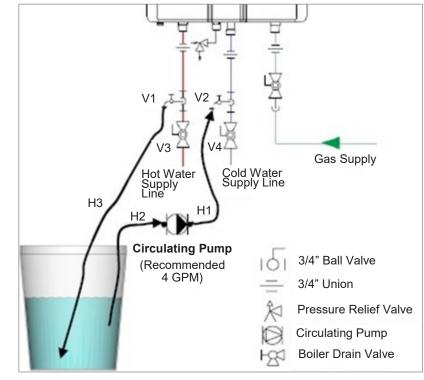
Use the following procedure to ensure interval control valves are positioned for optimal flushing.

- 1. Unplug (disconnect) power to the water heater until display is not illuminated.
- 2. Plug in (connect) power for 20 seconds, then unplug (disconnect) power to the water heater.

Note: Power must be unplugged. The ON/OFF button on the controller will not achieve the same results.

Flushing the Water Heater:

- Close the shutoff valves on both the hot water and cold water lines (V3 and V4).
- Connect pump outlet hose (H1) to the cold water line at service valve (V2).
- Connect drain hose (H3) to the hot water line at service valve (V1).
- Pour four gallons of undiluted virgin, food grade, white vinegar into pail.
- 7.^{*} Place the drain hose (H3) and the hose (H2) to the pump inlet into the cleaning solution.
- Open both service valves (V1 and V2) on the hot water and cold water lines.
- Operate the pump and allow the vinegar to circulate through the water



heater for at least 1 hour at a rate of 3-4 gallons per minute (11-15 liters per minute).

* If using a submersible pump, eliminate H2 hose and place pump in bucket per pump manufacturer's guidelines.

Rinse and Disconnect:

- 10. Turn off the pump.
- 11. Rinse the vinegar from the water heater as follows (refer to Figure 1 on front page):
 - A. Remove the free end of the drain hose (H3) from the pail. Place in sink or outside to drain.
 - B. Close service valve (V2) and open shutoff valve (V4). Do not open shutoff valve (V3).
 - C. Allow water to flow through the water heater for five minutes.
 - D. Close shutoff valve (V4). When unit has finished draining, remove the in-line filter at the cold water inlet and clean out any residue. Place filter back into unit and open valve (V4).
 - E. Close service valve (V1) and open shutoff valve (V3).
- 12. Disconnect all hoses.
- 13. Restore electrical power to the water heater.
- 14. Discard used vinegar. Do not reuse for future flushes.

Best Practices:

- Always leave inlet water filter(s) in place in tankless unit during flushing.
- Clean filters immediately after flush is complete.
- If pump flow decreases significantly during flush, pause pump, clean filter(s), replace and resume. •



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